2022 CARBON MANAGEMENT AND STRATEGY DEVELOPMENT REPORT



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- About Rep 1.
- Corporate 2. Introductio
- 3.
- Objectives 4.-Methodol
- 5. Data Colle 6.
- Calculatio
- 7. 8. Total Carb
- Dyeing Fa 9.

10.

17.

- Weaving I
- Spinning F 11.
- Comparis 12.
- 13. Dyeing Fa
- Weaving I 14. Spinning I 15.
- 16. Relative C
 - Carbon M
- 18. Measures
- Objectives 19.
- 20. Measures
- 21. Carbon Of
 - Annexes





port	4
Profile	6
on	.8
s Of The Project	10
ogy	. 12
ection And Data Quality	14
n Methods And Terms	
oon Footprint	.16
ctory	. 18
Factory	23
Factory	
on Of Greenhouse Gas Emissions By Years	32
ctory By Years	- 35
Factory By Years	39
Factory By Years	43
arbon Footprint	47
anagement And Strategy Development	48
Taken To Reduce Greenhouse Gas Emissions	50
S	52
To Be Taken To Reduce Greenhouse Gas Emissions	-54
ffsetting	-56
	-58





ABOUT REPORT

As the Gülipek family, we are proud to present our 2022 Carbon Management and Strategy Development Report, which marks the fourth edition of its publication, to our stakeholders. With our annual reports, we aim to share the steps and projects we have implemented to manage the impacts that occur during our production activities.

In our Carbon Management and Strategy Development Report, initially published in 2019, we conducted and evaluated the carbon footprint calculation solely for our Dyeing Factory. In 2020, we expanded the carbon footprint calculation to include our Spinning and Weaving factories, and the projects we conducted were assessed across all three factories.

Our 2022 report, like our previous reports, has been calculated in accordance with the ISO 14064-1:2018 standard. Similar to our 2021 report, this year's report also includes verified emission values, which have been validated by an Accredited Verification Body in accordance with ISO 14064-3:2019 to ensure the accuracy of calculations and reporting.

As Gülipek Textile, we continue to uphold our responsibility towards future generations through our Sustainability Report and Carbon Management and Strategy Development Report, which we publish annually with great sensitivity and continuous improvement, in line with the awareness of responsible production.

CORPORATE PROFILE

GULIPEK

Gülipek Textile was founded in 1951 by Kaya Ali GÜLGEÇ. In the early 1960s, the company purchased its Şrst weaving machines and began producing high-quality silk fabrics for local wholesalers and garment manufacturers. In the late 1980s, the company initiated jacquard production activities.

Gülipek Textile conducted its first fabric export to the United Kingdom in 1997. With the commissioning of the Dyeing factory and the Weaving factory in 2019, it became the "First Technical Textile Integrated Plant" in Türkiye.

Gülipek Textile continues to produce ready-to-wear and technical yarns for global brands, with a total of 19,748 m² of land, 23,482 m² of indoor space, 230 employees, and agencies located in 14 different countries.

Gülipek Textile, which has rapidly gained recognition in the technical yarn sector, continues its investments without slowing down. The construction of the 4th Factory, planned to be operational in the second half of 2023, is currently underway. With its expertise, innovative and forward-thinking approach, Gülipek Textile stands out in every field it operates in. The construction of the new spinning factory has been planned as a green facility. The new investment aims to achieve LEED Platinum Certification by following the suitability of being a green building, according to LEED





INTRODUCTION

In the 2022 Carbon Management and Strategy Development Report, the greenhouse gas emissions and removals related to all operations carried out under the responsibility of Gülipek Textile between January 1, 2022, and December 31, 2022, were calculated. The report was drawn up by Gülipek Textile in accordance with the requirements of ISO 14064-1:2018 standard and is published on the company's website annually. **G**ÜLİPEK

The Carbon Footprint Report covers both direct and indirect emissions. The calculations take into account gases such as Carbon Dioxide (CO2), Methane (CH4), Nitrous Oxide (N2O), Nitrogen Trifluoride (NF3), Hydrofluorocarbons (HFC), Perfluorocarbons (PFC), and Sulfur Hexafluoride (SF6).

During the calculations, the following 6 categories were considered;

- · Direct GHG emissions and removals;
- Indirect GHG emissions from imported energy;
- Indirect GHG emissions from transportation;
- Indirect GHG emissions from products used by the organization;
- GHG emissions resulting from activities evaluated in the Other category.

For the 2021 Corporate Carbon Footprint calculation, it is of great importance to base it on the calendar year or fiscal year to obtain more accurate and reliable results. Therefore, the base year for the Dyeing Factory was considered as 2019. Carbon footprint calculations started for the Spinning and Weaving Factories in 2020; thus, 2020 is accepted as the reference year for the Spinning and Weaving factories.





In the Carbon Management and Strategy Development Report, the greenhouse gas inventory for the year 2022 is summarized, and measures to control greenhouse gas emissions from production activities are incorporated.

The coordinated handling and integration of flows that contribute to greenhouse gas emissions through production activities are among the crucial steps for action plans against global warming. With this aim, Gülipek Textile continues to improve its efforts every year and remains committed to the motto of "sustainable and livable environmental production.".

In compliance with Gülipek Textile's Greenhouse Gas Policies, the project objectives are as follows;

- Raise awareness of our employees and stakeholders by contributing to the fight against global warming and climate change,
- Reflect the greenhouse gas emissions for the year 2022, the activities that led to these emissions, and the company's reduction performance to reduce potential harm to the environment,
- Meet the changes in energy demand,
- Contribute to afforestation efforts,
- Reduce waste generation,

OBJECTIVES OF THE PROJECT

In 2022, World Overshoot Day was declared as July 28th. The one-year resource that the Earth provides for us has been consumed before even a year has passed. With the Green Deal Action Plan published in our country in 2021, the goal of becoming the first carbon-neutral continent by 2050 has been set. This momentum in international trade and economy has laid the foundations for a sustainable formation in line with our country's development goals.

- Properly manage transportation and travel demands,
- Evaluate our improvement steps taken to manage the impacts of our activities,
- Ensure energy management and improvement in our operations,
- Identify opportunities to reduce greenhouse gas emissions and increase profitability by reducing energy consumption,
- Facilitate the monitoring of performance and progress in reducing greenhouse gas emissions and increasing greenhouse gas removal,
- Facilitate the development and implementation of greenhouse gas management strategies and plans,
- Adhere to the Green Deal Action Plan,
- Evaluate greenhouse gas reduction targets annually and set new goals,
- Develop projects to reduce greenhouse gas emissions,
- Set targets and develop projects to offset greenhouse gas emissions,
- Comply with sustainable development commitments (SDGs) and utilize the information obtained in Gülipek Textile's sustainability report.

METHODOLOGY

Carbon footprint is the calculation of the equivalent amount of greenhouse gas effects, resulting from production, services, processing, etc. in terms of carbon dioxide (CO.).

In the Carbon Management and Strategy Development Report, calculations were made according to the GHG Protocol, including greenhouse gas emissions generated by each factory, as well as the 6 categories specified in ISO 14064-1 standard. All calculations were made and evaluated in carbon (CO,e) equivalent kilograms/ ton.

Taking into account all contributing factors to the calculations, energy and carbon footprints were determined using the methods specified in the ISO 14064-1 series guides and specifications, and the calculation groups indicated in the GHG Protocol. The data collection, calculation, reporting, and reference value tables were derived from the Intergovernmental Panel on Climate Change

(IPCC) and DEFRA 2022 full set of guidelines.

Based on the calculations, new projects,

improvement targets, and offsetting goals have been determined.

In our operations, natural gas, electricity, diesel, and

5.1. EMISSION SOURCES

When calculating the carbon footprint, the data on fuel, natural gas, and electricity consumption resulting from Gülipek Tekstil's activities have been used.

The emission sources and subheadings included in the calculation are based on the recorded data

SCOPE 1 DIRECT

1.1. Stationary Combustion

- Natural gas
- Generator
- **1.2. Mobile Combustion**
 - Company vehicle usage Forklift

1.4. Leakage

- Leakage from refrigerators
- Fire Protection
- Air Conditioning
- Climatization

SCOPE 2 **ENERGY - INDIRECT**

2.1. Electricity

Electricity

TRANSPORTATION

SCOPE 3

- **3.1. Input Material Fuel Consumption** Fuel consumption during raw material
- transportation **3.2. Output Material Fuel Consumption**
- Fuel consumption during Product Transportation
- Fuel Consumption During Waste Disposal Transport
- **3.5. Business Travels**

gasoline are used as energy sources. Renewable energy has been utilized since 2019. In this regard, the electricity consumption in the Paint and Spinning factories is met through renewable sources (GES) with the I-REC certificate.

within Gülipek Tekstil. The inclusion of packaging materials used during product shipments in Scope 5 calculations has been deemed appropriate and has been included in the inventory for the first time in the reporting year. There are no carbon emissions resulting from biomass combustion within the company.

SCOPE 4 **USED INPUTS**

4.1. Purchased products Raw material purchase amount 4.2. Waste Disposal

SCOPE 5 **SOLD GOODS**

5.1. Emissions or removals from the product use phase

Product packaging waste

SCOPE 6 **OTHER**





2022 | CARBON MANAGEMENT AND STRATEGY DEVELO

DATA COLLECTION AND DATA QUALITY

- Before starting the calculations, the resources to . be included in the calculations were determined, and it was decided which necessary data were required.
- Written requests were made to department managers, technical units, and service providers for these data and data evidence.
- The data covers a 12-month period.
- The assessment was based on the period from January 2022 to December 2022 to determine the emissions for a one-year period.
- The normalized reference base year for the Dyeing Factory is 2019, and for the Weaving and Spinning Factory is 2020. The selection of the reference year was determined by
 - taking into account factors such as data availability and quality, and significant administrative changes.
 - · The data is subject to official records, and it is of good quality, consistency, and credibility.
 - Data from external institutions (e.g., electricity and natural gas distribution companies) were provided

for corporate-scale carbon inventories, and the relevant institution management provided support at all levels.

- When creating data inventories for waste disposals, business travels, and emissions related to transportation, flight information, vehicle tracking system, invoices, contracted fuel stations, MOTAT (Waste Management Application System), Turkish Airlines, Pegasus, Simpet, and similar organizations' data were used as a basis.
- Data regarding the distance covered by transportation vehicles and the fuel consumed during this distance were calculated by relying on data from transportation companies, where Gülipek fills 20% of the vehicle, and distances covered by their own vehicles for the transportation of raw materials and delivered products were supported by Simpet invoices for the calculations.
- When calculating the carbon emissions of product packaging waste, data from GEKAP Declarations were taken into account. The finished products from the weaving factory are not sold; they are used in the dyeing factory. Therefore, they are not included in Scope 5.

CALCULATION METHODS AND TERMS

The methodologies used in the calculations are based on the Greenhouse Gas Protocol (GHG), the Intergovernmental Panel on Climate Change (2006) (IPCC), and the DEFRA 2022 full set of documents.

When calculating the Carbon Footprint Report, the following formula and variables were used based on the types of greenhouse gas sources.

Global Warming Potential (GWP): A factor used to quantify the radiative forcing impact of a greenhouse gas based on its mass in terms of carbon dioxide equivalent during a specific time period. The GWP values from the IPCC AR5 have been used for GWP calculations. The following GWP values have been used for CO₂, CH₄, and N₂O.

CO₂e (Carbon Dioxide Equivalent): A unit used to compare the radiative forcing of a greenhouse gas with that of carbon dioxide.

Greenhouse Gas	Formula	Atmospheric Lifetime (Years)	GWP (Global Warming Potential) (CO ₂ e)
Carbon dioxide	CO ₂	5 – 200	1
Methane	CH4	12,000	28
Nitrous oxide	N ₂ O	114,000	265
Perfluorocarbons	PFCs	50.000*	6.500 - 9.200
Hydro chlorocarbons	HFCs	226*	140 - 11.700
Sulfur Hexafluoride	SF6	3200,000	23.900

*: The highest values are shown for this group of greenhouse gases. (Source: 3 EPA, http://epa.gov/ climatechange/ghgemissions/gases/fgases.html 4 Low GWP Alternatives to HFCs and PFCs, J. G. Owens,)



Total CO₂e = Activity Data × Appropriate Emission Factor

Emission Factor = Emission CO₂ + Emission CH₄ + Emission N₂O + ...



634%

977%

Category 1 - Direct
Category 2 - Energy- Indirect
Category 3 - Transportation
Category 4 - Used Inputs
Category 5 - Sold Products
Category 6 - Others

0%___0%

Graph 1. 2022 Emission Breakdown Details

WHOLE CARBON FOOTPRINT

The total carbon emissions resulting from the main and ancillary activities conducted within Gülipek Textiles for three factories amount to 45,524.615 tons of CO₂e. This quantity is equivalent to the annual carbon emissions of 12,646 individuals in Turkey (3.6 tons per year per person). Upon analysis of the distribution, it has been determined that Scope 4 accounts for the highest greenhouse gas emissions, representing 90.94% of the total emissions. Within this scope, it has been identified that the carbon footprint is primarily attributed to raw materials and waste. A comparison of the figures with previous years has been carried out in the relevant section by monitoring stock levels and raw material purchases.

Air Conditioning 0,00% Refrigerator 0.00% Fuel Consumption During Waste Disposal Transport 0,00% Product Packaging Waste - Plastic 0.00% Air Condition 0.00% Fire Extinguisher 0.00% Waste Disposal 0.01% Forklift 0.01% Generator 0,02% Company Vehicles / Gasoline | 0.07% Company Vehicles / Diesel 0,07% Fuel Consumption During Raw Material Transportation | 0,11% Electric Loss / Leakage | 0,19% Fuel Consumption During Product Transportation | 0,22% Business Travels 0.33% Electricity 1,70% Natural Gas Fabric Purchase Amoun Fiber Purchasing Amoun Yarn Purchasing Amour

Graph 2. 2022 Emission Distributions Detail

After raw material purchases, it is observed that the highest proportions of emissions are energy-related. Natural gas accounts for 6.34% and electricity accounts for 1.70% of the total emissions. Reducing energy-related CO2e emissions will also result in reduced energy expenses for the business. Studies on the subject are evaluated by the energy commission and necessary actions are taken within the scope of reduction targets every year.

Category	ton CO ₂ e
/1-Direct	2.965,112
/ 2 - Energy - Indirect	774,918
/ 3 - Transportation	299,668
/ 4 - Used Inputs	41.399,312
/ 5 – Sold Products	0,364
/ 6 - Other	85,241
	45.524,615

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In Scope 4, carbon emissions resulting from the main inputs, which are raw materials and waste, have been calculated to support the production activities of the Dyeing, Weaving, and Spinning factories.

When analyzing the emission distribution for the year 2022, emissions originating from raw materials account for 90.93% of the total emissions. Breaking down the emissions from raw materials, the Spinning used in the Weaving factory represents 45.59%, the fabric used in the Dyeing factory represents 9.77%, and the fiber used in the Spinning factory represents 30.56% of the emissions.



GEMENT AND STRATEGY DEVELOPMENT REPORT

DYE FACTORY

The total carbon emission of the Dyeing factory in 2022 is 7,637,720 tons CO2e. In the reporting year, mWh equal to the amount of electricity consumed in 2022 is purchased and I-REC Certificate is obtained to prove that the electricity used in the Dyeing factory is met from renewable sources. Therefore, emissions from electricity use in Scope 2 and electricity losses/leakages in Scope 6 are not included in the calculation.



Graph 3. 2022 Dye Factory Emission Amounts by Scope

9.1.1. SCOPE 1

When examining the direct emission sources in Scope 1, including stationary combustion, mobile combustion, and leaks/leakages, a total of 2931.41 tons of CO2e emissions are emitted. Natural gas usage accounts for 98.34% of the carbon emissions within this scope. The second highest emission within this scope, accounting for 0.80%, is attributed to company vehicles using gasoline as fuel.

The Dyeing factory has a total of 8 vehicles that consume diesel and gasoline for company operations. Out of these vehicles, 2 are electric vehicles, aligning with the carbon footprint reduction targets.



Graph 4. Year 2022 Dyeing Factory Scope 1 - Direct Carbon Emissions

Emission calculations have been performed for the stationary combustion category, including generators, and the mobile combustion category, including forklift usage. Diesel is used as fuel for both generators and forklifts. The quantities of diesel are recorded in charts and regularly compared through inspections.

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In the reporting year, the addition of R410 gas to the air conditioning and cooling systems did not occur. However, potential leaks in the air conditioning system have been included in the calculations with an assumed leakage rate of 1%. The addition of gas to fire extinguishing tubes and potential leaks have also been included in the calculations assuming a leakage rate of 1% ..

9.1.3. SCOPE 4

In Scope 4, the emissions generated by the products used by the company have been calculated by categorizing them into two categories: emissions from raw material purchase and emissions from generated waste. With a total of 4450.665 tons of CO2e, these carbon emissions represent the highest scope.

9.1.2. SCOPE 3

Scope 3 analyzes the emission releases that occur during transportation activities. These emissions include the transportation of the company's products and raw materials, flights for business travel, and carbon emissions during waste disposal transportation.

In Scope 3, a total of 255,467 tons of CO₂e carbon emissions are generated. When examining the details of Scope 3, the highest emissions, accounting for 58.03%, occur during business travel. In the reporting year, domestic product deliveries are made by road transportation, while some of the international product deliveries are carried out by air transportation. Calculations have been made in accordance with road and air transportation data,

and the resulting values have been aggregated to calculate the total carbon emissions from product transportation. Product transportation emissions rank second, accounting for 32.38% of the total emissions.

For the Dyeing factory, a significant portion of the fabrics used in production is transported from the Weaving factory using company vehicles. The carbon emissions during the transportation of externally sourced fabrics account for 9.56% of Scope 3. When calculating the transportation values for externally sourced materials, the carbon footprint of the transportation covered by Gülipek Textiles has been considered.



9.1.4 SCOPE 5

In Scope 5, the emissions generated by the packaging of the products created by the business have been calculated.

9.2. CARBON EMISSIONS IN ACCORDANCE WITH THEIR CATEGORIES

During the calculation of the corporate carbon footprint, it has been determined that carbon emissions arise from raw material purchase, waste generation, natural gas, electricity, transportation, and other activities.



Graph 8. Emission Distribution by Dyeing Factory Categories *Other: Emissions from Refrigerator Leaks, Air Conditioning/Climate Control, Product Packaging Waste, Generator, and Fire Extinguisher contribute to the overall carbon footprint.

Graph 5. 2022 Dyeing Factory Scope 3 - Carbon Emissions from Transportation

		GÜL	İPEK
	A TARA		
5.000,000		A BAR AND A BAR AND A	
4.500,000	4.449,407		a start by
4.000,000			
3.500,000		and the second s	
3.000,000			
2.500,000			a and the
2.000,000			
1.500,000			
1.000,000			
500,000		and the second second	
	1608 D.	1,268	Ton CO2 e
	Raw Material Purchas	e Waste Disposal	

(())

Graph 6. Dyeing Factory Scope 4 - Carbon Emissions from Used Inputs



Graph 7. Carbon Emissions from Scope 5 - Product Packaging Wastes at the Dyeing Factory in 2022



	Alter and the	
ACCENTRATION OF		
300.048		
	4,328	Ton CO2 e
Transportation	Other	
A CONTRACTOR OF THE OWNER	Who have been been	8 3 C 198

9.2.1. CARBON EMISSIONS IN ACCORDANCE WITH TRANSPORTATION ITEMS

Transportation-related carbon emissions account for 3.34% of the total emissions of the Dyeing factory. The highest emissions within the transportation category occur during product and raw material transportation. When calculating product and raw material transportation, only shipments covered by Gülipek Tekstil are taken into account.

Another significant source of emissions from transportation is business travel, which includes air travel by white-collar employees for work purposes. Since business travel is carried out by employees of the Dyeing factory, it is included only in the calculations of the Dyeing factory.

When calculating carbon emissions from waste disposal transportation, shipments covered by Gülipek Tekstil are included in the carbon footprint calculation. Location information, vehicle types, and fuel consumption data are provided by licensed waste disposal companies that handle the waste. The calculation takes into account that 20% of the waste containers are filled by Gülipek Tekstil.



Graph 9. Distribution of Emissions by Transportation Items at the Dyeing Factory

9.2.2. OTHER

In the "Other" category, the following items are included: leakage, fire protection, air conditioning/ climate control, sold goods, and generators. In 2022, the data for the air conditioning system was

not included in the calculation as there were no gas refills for the Dyeing factory's climate control system.



Graph 10. Dyeing Factory Other Category Emission Distribution

In the reporting year, the carbon footprint of the Weaving factory was calculated as 21,650.334 tons of CO₂e. The highest carbon emissions, accounting for 95.88%, are attributed to Scope 4. Scope 2, which includes electricity consumption, constitutes the second highest carbon emissions for the Weaving factory. Since the electricity consumption of the Weaving factory is not sourced from renewable sources, Scope 6 accounts for electricity losses and leakage.



WEAVING FACTORY

774,918

85,241 Category 6 - Othe 25.334

Category 3 ransportation Base

5.861 Category 1 - Direct

Graph 11. 2022 Emission Amounts of Weaving Factory by Scopes

10.1.1. SCOPE 1

In Scope 1 of the Weaving factory, gasoline-powered vehicles in the Dyeing and Spinning factories are not used, and natural gas is not used.

The Weaving factory's direct emissions amount to a total of 5.861 tons of CO₂e. This category includes emissions from diesel-fueled vehicles,

refrigerator leakage, and emissions from fire protection. Upon examination of these items, it is determined that company vehicles account for 99.03% of the emissions, refrigerators account for 0.36%, fire extinguishers account for 0.03%, and air conditioners contribute 0.12% to the emissions.



Graph 12. 2022 Weaving Factory Scope 1 - Direct Carbon Emissions

10.1.2. SCOPE 2

The carbon emissions from electricity consumption of the Weaving factory for the year 2022 amount to 774.918 tons of CO₂e.



10.1.3. SCOPE 3

In the reporting year, there are waste discharges where the transportation costs are covered by the Weaving factory. The only parameter that contributes to the transportation-related carbon emissions of the Weaving factory is the carbon emissions generated during raw material transportation.

When calculating the carbon emissions during raw material transportation, factors such as the distance covered by the incoming raw



Graph 14. 2022 Weaving Factory Scope 3 – Transportation Sourced Carbon Emissions

10.1.4. SCOPE 4

In the Weaving factory, there is a total of 20,758.981 tons of CO₂e carbon emissions in Scope 4. The Weaving factory's inputs are 99.99% derived from



Graph 15. 2022 Weaving Factory Scope 4 - Carbon Emissions from Used Inputs

materials, transportation mode, trailer and cooling information of the transporting vehicles, the proportion of the vehicle filled by Gülipek Tekstil, and the company responsible for the transportation were detailed and supported by documentation.

Since all of the Weaving factory's products constitute the raw materials for the Dyeing factory, there were no emissions from product transportation.

0,098

Fuel Consumption During Waste Disposal Transport

raw materials. The principal input of the Weaving factory consists of yarn purchases.

> 2.162 Waste Disposal

Ton CO2 e

10.1.5. SCOPE 5

Packaging quantities shipped with the finished goods are included in the Scope 5 calculations. However, the finished products in the weaving factory are exempt from the relevant declaration since they are shipped between warehouses in the dyeing factory. Therefore, scope 5 is exempt from both GEKAP declaration and Scope 5 calculation.

10.1.6. SCOPE 6

Since the electricity of the weaving factory is not supplied from renewable sources, the amount of emissions from electricity losses/leakages is calculated in Scope -6.



Graph 16. 2022 Weaving Factory Scope 6 - Other Carbon Emissions

10.2. DISTRIBUTION OF CARBON EMISSIONS BY CATEGORIES

When examining the emission releases for the weaving factory based on categories, it has been observed that emissions from raw materials and waste sources are higher compared to other categories.



Graph 17. Emission Distribution by Weaving Factory Classifications

*Other: Electricity and Refrigerator losses/leakages and Emissions from filling fire extinguishers, goods sold (product packaging waste), air conditioners and generators

10.2.1. CARBON EMISSIONS IN ACCORDANCE WITH TRANSPORTATION ITEMS

The transportation inputs of the weaving factory consist of emissions during company vehicle usage and raw material transportation. Only diesel-fueled vehicles are used in the weaving factory. Part of the transportation of raw material purchases is carried out using company vehicles. When calculating



Graph 18. Distribution of Emissions by Weaving Factory Transportation Inputs

10.2.2. OTHER

The other category of the weaving factory consists of fire extinguishers, electricity, generator, electricity, air conditioning and refrigerator losses/ leaks.



Graph 19. Weaving Factory Other Category Emission Distributions



emissions from raw material purchases, the transportation costs incurred by Gülipek Tekstil and the deliveries made by the company's own vehicles are included in the calculation.

5,805

Company Vehicles / Diesel

0,098 Fuel Consumption During

TonCO2e

Waste Disposal Transport

Since electric forklifts are used in the weaving factory, there are no emissions from this use.

0,021

0,007 Air Condition

0,002 Fire Extinguisher

11.1.1. SCOPE 1

When examining the emission sources directly generated in Scope 1, including stationary combustion, mobile combustion, and losses/leaks, a total of 27,840 tons of CO2e emissions are observed.

Since electric forklifts are used in the spinning factory, emissions from this source are not included in the calculation. The spinning factory has a total of 5 company vehicles, one of which is a hybrid vehicle.



Graph 21. 2021 Spinning Factory Scope 1 Carbon Emissions

11.1.2. SCOPE 3

The transportation-related emission releases in Scope 3 for the Spinning Factory amount to a total of 18,867 tons of CO2e. Within Scope 3, carbon emissions are distributed as follows: 93.93% from product transportation, 5.70% from raw material transportation, and 0.36% from waste disposal



Graph 22. 2022 Spinning Factory Scope 3 - Carbon Emissions Resulting From Transportation

SPINNING FACTORY

The carbon footprint of the spinning factory for the reporting year is 16,236.561 tons CO2e. Starting from 2019, the energy used is sourced from renewable energy. An I-REC Certificate is obtained to confirm that the electricity is sourced from renewable sources. Therefore, emissions from electricity consumption and electricity losses/leaks have not been calculated.





Regarding emissions in Scope 1, 36.41% of emissions are attributed to vehicles that use diesel fuel, while 24.55% are attributed to vehicles that use gasoline. Emissions from mobile combustion have the highest values within this category.

GÜLİPEK

Within Scope 1, emissions from stationary combustion sources occur as follows: generator 22.80%, natural gas 8.86%, fire extinguisher 6.34%, r conditioning 0.82%, and refrigerator losses/leaks

transportation.

1,766

Fire Extinguish

When calculating emissions from product and raw material transportation, the transportation costs covered by Gülipek Tekstil are included in the calculation.

0.227

Air Condition

0,062

Refrigerato

Ton CO2 e

■Ton CO2 e

1.076

uel Consumption During

0.069

Fuel Consumption During Waste Disposal Transport

11.1.3. SCOPE 4

In the Spinning factory, there is a total of 16,189.656 tons CO₂e carbon emissions in Scope 4. The Spinning factory's inputs are 99.99% derived from raw materials. The primary input for the Spinning factory is fiber purchases.

11.1.4. SCOPE 5

The emissions resulting from the packaging of products produced by the company are calculated in Scope 5. The pallets used during the transportation of yarns are classified as wood waste.



Graph 23. 2022 Spinning Factory Scope 4 - Carbon Emissions **Resulting From Used Inputs**



Graph 24. 2022 Spinning Factory Scope 5 - Carbon Emissions Resulting From Product Packaging Wastes

11.2. DISTRIBUTION OF CARBON EMISSIONS BY CATEGORIES

When calculating the corporate carbon footprint, it has been determined that carbon emissions arise from raw material and waste production, natural gas usage, transportation, and other activities.



Graph 25. Emission Distribution according to Spinning Factory Classes

*Other: Emissions from air conditioning, refrigerator losses/leaks, generator, product packaging products and fire extinguishers

11.2.1. CARBON EMISSIONS IN ACCORDANCE WITH TRANSPORTATION ITEMS

The transportation items of the spinning factory consist of emissions from company vehicles, waste disposal transportation, and emissions during raw material and product transportation. When calculating emissions from raw material purchases, the transportation costs covered by Gülipek Tekstil are included in the calculation.



Graph 26. Distribution of Emissions by Spinning Factory Transportation Items

11.2.2. OTHER

The other category of the spinning factory includes the generator, fire extinguisher, product packaging waste, air conditioning, and refrigerator losses/leaks.



Graph 27. Spinning Factory Other Category Emission Distributions





0,069 Fuel Consumption During Waste Disposal Transpo

Ton CO2 e

0,227

Air Condition

0.197 Product Packaging Wastes

0,062

Refrigerator

COMPARISON OF GREENHOUSE GAS EMISSIONS BY YEARS

CO,

The first Carbon Footprint Report of Gülipek Tekstil was published in 2019, marking the beginning of the calculation process. The calculations were performed only for the Dyeing Factory. The Weaving and Spinning factories were included in the calculations starting from the year 2020. Therefore, when making comparisons between years, the Dyeing Factory will be compared for the years 2019 and 2020, while the Weaving and Spinning factories will be compared for the year 2020.

12.1. FACTORY SCOPES

When comparing based on scopes, emissions of the Dyeing Factory were calculated for the year 2019. Therefore, a comparison was made for the years 2020, 2021, and 2022.



Graph 28. Category Inventory Graphic for the Years 2020, 2021 and 2022

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12.2. EMISSION ITEMS

The emission sources that constitute the carbon footprint calculations of the Dyeing, Weaving, and Spinning factories have been compared for the years 2020, 2021, and 2022.



Graph 29. 2020, 2021 and 2022 Emissions Items Inventory Graphic



DYE FACTORY BY YEARS



13.1. SCOPES

When examining the emission releases of the Dyeing Factory for the years 2019, 2020, 2021, and 2022 based on their scopes, an increase is observed except for the transportation-related emissions that constitute Scope 3.

In the reporting year, the Dyeing Factory did not have any emission releases in Scope 1, Scope 2, Scope 5, and Scope 6.



Graph 30. Dyeing Factory Scope Inventory Graphic

13.2. NATURAL GAS

When examining the emissions resulting from natural gas consumption, it is observed that there is a decrease each year. In the reporting year, insulation was added to pump jackets, and insulation was applied to several machines. The details of the projects carried out will be explained in the 2022 sustainability report.



13.3. ELECTRICITY

Improvements made to reduce electricity consumption and the impact of the COVID-19 pandemic have led to a decrease in electricityrelated emission releases in 2019 and 2020.



Graph 32. Dyeing Factory Electricity Inventory Graphic

13.4. TRANSPORTATION

When analyzing the transportation inventory for the Dyeing Factory over the years, an increase in emission releases was observed during the transportation of raw materials and products.

174,314

105,817

Electric Loss / Leakage

174,314

105.817



Graph 33. Dyeing Factory Transportation Inventory Graphic

Graph 31. Dyeing Factory Natural Gas Inventory Graphic



In the reporting year, the Dyeing Factory has a certificate of IREC (International Renewable Energy Certificate) confirming that its electricity consumption is sourced from renewable sources.

13.5. RAW MATERIAL AND WASTE CARBON EMISSION CALCULATION



Graph 34. Dyeing Factory Raw Material and Waste Inventory Graphic

13.6. OTHER

In the "Other" category, the highest emission releases in 2019 and 2020 were due to electricity losses. However, in 2022, with the acquisition of the YEK-G Certificate, there were no emissions resulting from electricity losses.



Graph 35. Dyeing Factory Other Inventory Graphic

WEAVING Factory By years





14.2. ELECTRICITY

When comparing the emission releases of the Weaving Factory for the years 2020, 2021, and 2022, specifically related to electricity usage, an increase of 9.09% is observed.



Graph 37. Weaving Factory Electrical Inventory Graph

14.3. TRANSPORTATION

There is no product transportation for the Weaving Factory since its products are solely provided to the Dyeing Factory.

Regarding emissions from vehicles using diesel fuel, there has been an increase of 48.77%. Emission releases during raw material transportation have increased by 38.64%, and there is a 40.28% increase in carbon emission releases from waste disposal transportation.



Graph 38 Weaving Factory Transportation Inventory Chart



68,147	74,460	85,241	
Elec	ctric Loss/Leak 68,147 74,460 85,241	age	

		25,236	
776	18,203		The second second second
			A server and the server
			and the second second
			1,162 0,070 0,098
uel Co w Mai	onsumptio terial Tran	n During sportation	Fuel Consumption During Waste Disposal Transport
	17,776		1,162
	18,203		0,070
	25,236		0,098

14.4. RAW MATERIAL AND WASTE CARBON **EMISSION CALCULATION**

When examining the emissions generated by the raw materials used in the Weaving Factory in 2020, 2021, and 2022, an increase of 11.76% is observed.

In terms of emissions resulting from waste in the Weaving Factory, there has been a 49.93% increase in emissions in 2020, 2021, and 2022.



Graph 39. Weaving Factory Raw Material and Waste Inventory Chart

14.5. OTHER



BY YEARS

Grafik 40. Dokuma Fabrikası Diğer Envanteri Grafiği





The decrease in Scope I emissions is attributed to a reduction in emissions resulting from natural gas consumption. Scope 5 emissions have been included in the calculations starting from the year 2022.



Graph 41. Spinning Factory Scope Inventory Graphic

The increase in Scope 4 results from the increase in the amount of emissions from the raw materials received.

15.2. NATURAL GAS

There has been a decrease of 44.09% in natural gas consumption. This decrease has affected the emissions resulting from natural gas consumption in the years 2020, 2021, and 2022.



Graph 42. Spinning Factory Natural Gas Inventory Graphi

15.3. TRANSPORTATION

Depending on the products whose transportation costs are covered by Gülipek Tekstil, emission releases during product transportation decreased by 75.21%.



Graph 43. Spinning Factory Transportation Inventory Graph



	18,710 19,095 16,972	
,076		- 0,069 0,738
During	Company Vehicles	Fuel Consumption During Waste Disposal Transport
	18,710	
	19,095	0,069
	16,972	0,738
		and the state of the state of the state of the state of the state of the state of the state of the state of the

2022 | CARBON MANAGEMENT AND STRATEGY DEVELOPMENT REPORT

15.4. RAW MATERIAL AND WASTE CARBON EMISSION CALCULATION

Emission releases from raw material procurement and waste disposal have increased in the Spinning factory.



Graph 44. Spinning Factory Raw Material and Waste Inventory Graph

15.5. **OTHER**



In the reporting year;

The dyeing factory has a specific carbon footprint of



1 14					
80,000 —					
70,000 —					
60,000 —			1.10		
50,000 —				1.5	
40,000 —					
30,000 —					
20,000 —	2	Ŋ	00		
10,000 —	7,13	6,36	6,43	5,172	
and and		DVEH	OUSE		
CO2e/kg production		71	37		
		63	65		
CO2e/kg production	6,38				
CO2e/kg production		51	72		
cozo, ng production		5,1	12		

Graph 46. Specific Carbon Footprint Chart by Years

■2019 tons of

2020 tons of

2021 tons of

2022 tons of

Graph 45. Spinning Factory Other Inventory Chart



SPECIFIC CARBON FOOTPRINT

The weaving factory has a specific carbon footprin<u>t of</u>

27,061 ton CO₂e per kilogram of production.

69.394

WAVIN

69,394

66,225

27,061

66 275

190

The Spinning factory has a specific carbon footprint of

27,960 ton CO₂e per kilogram of production.

	27	1	24,	-
ì	1.1.2	18 838 (38)	YARN	
			-	
			24,927	
			27,225	
			27,960	

CARBON MANAGEMENT **AND STRATEGY** DEVELOPMENT

Gülipek Tekstil invests in clean technologies and practices to gradually reduce its carbon footprint. For every step taken towards a sustainable future, the company sets targets for reduced energy consumption, a healthier and cleaner environment, and a more livable world for future generations. Compliance with these targets is monitored every six months. The monitoring of targets has been detailed in the Review meeting minutes.

The carbon calculation reveals that the current situation should be preserved, and Gülipek Tekstil should be encouraged to strengthen its efforts in reducing energy consumption and associated carbon emissions. Relevant personnel should be given the opportunity to explore alternative options that may require higher investment but can yield short-term returns. A dedicated team for energy recovery keeps the management informed about new technologies and developments that can be adapted to the factory. An energy commission

17.1. OUR MANAGEMENT STRATEGY

Our Policy

Departments and Managers

- Management System
- Measuring and Monitoring
- Mechanisms

Table 2. Management Strategy





meets monthly to monitor energy savings and consumption.

The company policies should be maintained, and any new machinery and equipment should be selected in an environmentally friendly manner, causing less greenhouse gas emissions.

Gülipek Tekstil aims to reduce greenhouse gas emissions and protect the environment by continuously organizing informative training sessions for its employees.

Environmental Policy
Senior Management
Environment and Sustainability Department
Occupational Safety Department
ISO 14001
ISO 14001 In And Out Inspections
Customer Inspections

Scan the QR code t see Gülip Environme



2022 | CARBON MANAGEMENT AND STRATEGY DEVELOPMENT REPORT

MEASURES **TAKEN TO REDUCE** GREENHOUSE **GAS EMISSIONS**



- possible.

NATURAL GAS

- completed.

ELECTRICITY



COMPANY EQUIPMENTS

Training has been conducted to promote the selection of shorter routes and encourage employees to travel together whenever

Fuel-efficient engine oil (if available) has been used instead of conventional fuel oil.

Training has been organized for drivers regarding efficient car usage and regular tire pressure checks.

The cooling water returns of the dyeing factory have been connected to the hot water tank, increasing the efficiency of the heat recovery system.

The insulation of hot water and steam pipelines has been

The jet machines used in the dyeing process have been replaced with air jet machines.

Renewable energy is used in the dyeing and Spinning factories.

The dyeing factory plans to have an Energy Consultant within its organization in 2023.

An energy commission has been established to work on reducing energy consumption in the dyeing factory.

The lighting in common areas has been replaced with LED and sensor-based lighting systems..

TARGETS



Graph 47. 2020, 2021 and 2022 Targets Chart



The targets for the year 2023 are as follows;

- 1% reduction in gasoline and diesel consumption
- 2% reduction in electricity consumption
- 3% reduction in natural gas consumption
- 6% reduction in carbon footprint emissions.

When the targets for 2021 - 2022 are analyzed;

- There is an increase in fuel, electricity and natural gas consumption. Relevant teams are working and designing projects to reduce consumption.
- 130% reduction in electricity consumption with the transition to renewable energy.

MEASURES TO REDUCE GREENHOUSE **GAS EMISSIONS**

In 2022, the ISO 50001 Energy Management System Certificate was obtained, initiating the necessary systems and processes to improve energy performance and efficiency.

•

- At the end of 2021, based on the energy study report conducted at the Dyeing Factory, an automatic salt dosage monitoring system was installed, and the lighting system was replaced with LED bulbs. Efforts are being made to identify and address compressed air leaks.
- In the reporting year, a SCADA system was implemented at the Dyeing Factory to monitor energy and water consumption in all machines.
- The hot water line obtained from the filter of one of the RAM machines is connected to the heat recovery system.
- The Spinning and Weaving factories have transitioned to inverters, resulting in 40% energy savings.
- By reducing the cycle rates of air conditioners in the Spinning factory, 28.5% of energy savings have been achieved.



A project aimed at water conservation during the dyeing process was proposed and implemented at the Dyeing Factory based on the monthly suggestions from our employees. This has resulted in energy savings.

In the reporting year, Jet machines used in the dyeing process were replaced with Air Jet machines.

The transition to renewable energy is planned for the Weaving and Dyeing factories.

Environmentally friendly and low greenhouse gas emission transportation methods are preferred for raw material and product transfers.

All employees of the company receive training on greenhouse gas emissions and reduction methods.

CARBON **OFFSETTING**

21.1. YEARS 2019, 2020, 2021, and 2022

Carbon Offsetting, also known as Carbon Balancing, aims to neutralize carbon emissions resulting from production activities or individual activities.

In 2019, 1,200 saplings were donated to offset carbon emissions. With this sapling donation, 410 tons of CO₂ carbon emissions were offset.

In 2020, 1,330 saplings were donated to offset carbon emissions. With this sapling donation, 547 tons of CO, carbon emissions were offset.

In 2021, 1,500 saplings were donated to offset carbon emissions. With this sapling donation, 616.5 tons of CO, carbon emissions were offset.

21.2. 2022 YEAR

In the reporting year, it is planned to offset a total of 822 tons of CO, e emissions by donating 2,000 saplings.





RATEGY DEVELOPMENT REPORT

ANNEXE

2

YEKG

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Dyehouse Factory January 2022 YEK-G Certificate

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Dyehouse Factory March 2022 YEK-G Certificate

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GÜLİPEK



Dyehouse Factory Febuary 2022 YEK-G Certificate



GÜLIPEK KUMA**Ş** VE İPLIK TIC. VE SAN. A.**Ş**. – BOYAHANE FABRIKASI

AFA DANIŞMANLIK ENERJİ LİMİTED ŞİRKETİ

199

Kale mah. Kılıçlar Cad. No. 11/1 Kestel / Bursa Turkey

2021-04-01 to 2022-04-30





QR Code Verification Verification Key 0 1 7 2 0 3 5 9

Dyehouse Factory April 2022 I-REC Certificate

REC STANDARD

GÜLIPEK KUMAŞ VE İPLIK TIC. VE SAN. A.Ş. – BOYAHANE FABRIKASI

> AFA DANIŞMANLIK ENERJİ LİMİTED ŞİRKETİ confirming the Redemption of

186 I-REC Certificates, representing 186 MWh of electricity generated from renewable source

Kale mah. Kılıçlar Cad. No. 11/1 Kestel / Bursa Turkey

2022-05-01 to 2022-05-31

Evident

Dyehouse Factory May 2022 I-REC Certificate

REC STANDARD

GÜLIPEK KUMAŞ VE İPLIK TIC. VE SAN. A.Ş. – BOYAHANE

FABRIKASI

AFA DANIŞMANLIK ENERJİ LİMİTED ŞİRKETİ

confirming the Redemntion of

147

Kale mah. Kılıçlar Cad. No. 11/1 Kestel / Bursa

Turkey

2022-07-01 to 2022-07-31

Evident

Dyehouse Factory July 2022 I-REC Certificate

QR Code Verification

Verification Key

ates, representing 147 MWh of erated from renewable source

QR Code Verification

0 0 5 3 0 4 4 9

Statement by scanning the the Verification Key below Verification Key



confirming the Redemption of 227 I-REC Certificates, representing 227 MWh of electricity generated from renewable sources relates to electricity consumpti

REC STANDARD

GÜLIPEK KUMAŞ VE İPLIK TIC. VE SAN. A.Ş. – BOYAHANE

FABRIKASI

AFA DANIŞMANLIK ENERJÎ LÎMÎTED ŞÎRKETÎ

Kale mah. Kılıçlar Cad. No. 11/1 Kestel / Bursa Turkey 2022-06-01 to 2022-06-30

Evident



Dyehouse Factory Jun 2022 I-REC Certificate

REC STANDARD

GÜLIPEK KUMAŞ VE İPLIK TIC. VE SAN. A.Ş. – BOYAHANE FABRIKASI

> AFA DANIŞMANLIK ENERJİ LİMİTED ŞİRKETİ confirming the Redemotion of

204

ntes, representing 204 MWh of Prated from renewable sources

Kale mah. Kılıçlar Cad. No. 11/1 Kestel / Bursa Turkey 2022-08-01 to 2022-08-31

Evident





Dyehouse Factory August 2022 I-REC Certificate





GULIPI

GÜLIPEK KUMAŞ VE İPLIK TIC. VE SAN. A.Ş. – BOYAHANE FABRIKASI

> AFA DANIŞMANLIK ENERJİ LİMİTED ŞİRKETİ confirming the Redemption o

> > 236.000000

-REC Certificates, representing 236.000000 MWh of electricity generated from renewable sources tement relates to electricity consu

Kale mah. Kılıçlar Cad. No. 11/1 Kestel / Bursa

Turkey 2022-10-01 to 2022-10-31



QR Code Verification Verification Key 64777262

Dyehouse Factory October 2022 I-REC Certificate



GÜLIPEK KUMAŞ VE İPLIK TIC. VE SAN. A.Ş. – BOYAHANE FABRIKASI

> AFA DANIŞMANLIK ENERJİ LİMİTED ŞİRKETİ confirming the Redemotion of

> > 250.000000

REC Certificates, representing 250.000000 MWh o electricity generated from renewable sources

Kale mah. Kılıçlar Cad. No. 11/1 Kestel / Bursa Turkey

2022-12-01 to 2022-12-31





QR Code Verification Verification Key

Dyehouse Factory December 2022 I-REC Certificate



2021 Gülipek Tekstil Carbon Footprint Verification Statement

021	DOĞRULAMA BEYANI	ЕКІ	Beyan No Beyan Tarihi Yıl	SGGNL029-23-001 02.05.2023 2022			
Firma Adı	GÜLİPEK KUMAŞ VE İPL	İK TİC. VE S	AN. A.Ş.				
Firma Adresi	HEAD OFFICE / DYEHOUS Kestel / Bursa BRANCH 1 / WEAVING : I BRANCH 2 / FILATURE: N Osmangazi / Bursa	SE : Kale Mah Kale Mah. Kil lilüferköy Ma	ı. Kılıçlarlar Ca içlar Cad. No: ıh. Mudanya '	ad. No. 11/1 16450 :14 Kestel / Bursa Yolu Cad. No:15			
Faaliyet Kapsamı	Tekstil Boyama ve Üretimi						
Doğrulama Dönemi	01.01.2022 - 31.12.2022						
Doğrulayıcı Kuruluş	QSI Belgelendirme, Muayene ve Test Hizmetleri Ltd. Şti						
Adresi	Mira Ofis, Beytepe Mah. 5397 Sokak, B1 Blok D:2, Çankaya, Ankara						
Telefon	+90 312 472 60 67 Faks +90 312 472 60 68						
Web	www.qsi.com.tr	E-Mail		info@qsi.com.tr			
Baş Doğrulayıcı	Okay Kayhanlı						
Doğrulayıcı/lar	Emrah Duman						
Bağımsız Gözden Geçirici	Bengi Çiftçi						
Doğrulamanın Amacı & Kapsamı	Kuruluşun doğrudan ve dolaylı olarak kontrol ettiği emisyonları, seragazı raporunun TS EN ISO 14064-1:2018 şartlarına uygunluğunun bağımsız ve objektif şekilde gözden geçirilmesi.						
Kullanılan Yöntem	Hesaplama Temelli						
Kontrol Yaklaşımı	Operasyonel						
Güven Seviyesi & Maddesellik	Makul Güven Seviyesi & %5						
Doğrulama Sonucu	QSI yukanda belirtilen doğrulama dönemi için kuruluşa ait sera gazı beyanı raporunun TS EN ISO 14064-1:2018 şartlarına uygun olarak haarlandığını TS EN ISO 14064-3:2019 standardına ve ISO 14065:2020 prensiolerine oöre doğrulamıştır.						
Doğrulama Kriterlerine Göre	Doğrulama ekibi tarafınd	an yapılan d	eğerlendirme Ide hazırlandı	, sera gazı raporunun			

2022 Gülipek Tekstil Carbon Footprint Verification Statement Appendix



Verification Statement

The inventory of Greenhouse Gas emissions of

GÜLİPEK KUMAŞ VE İPLİK TİC. VE SAN. A.Ş.

HEAD OFFICE / DYEHOUSE : Kale Mah. Kilıçlarlar Cad. No. 11/1 16450 Kestel / Bursa BRANCH 1 / WEAVING : Kale Mah. Kilıçlar Cad. No.14 Kestel / Bursa BRANCH 2 / FILATURE: Nilüferköy Mah. Mudanya Yolu Cad. No:15 Osmangazi / Bursa

has been verified in accordance with ISO 14064-3:2019 as meeting the requirements of

ISO 14064-1:2018

Total GHG Emissions		45.524,614 t CO2 eq
Direct GHG Emissions		2.965,111 ICO2 eq
Indirect GHG Emissions from imported energy		774,918 tCO2 eq
Indirect GHG Emissions from transportation		299,668 t CO2 eq
Indirect GHG Emissions from products used by organization		41.399,312 t CO2 eq
Indirect GHG Emissions associated with the use of products from the organization		0,365 t CO2 eq
Indirect GHG Emissions from other sources		85,241 t CO2 eq
Emissions from the the combustion of biomass		Nil
Level of Assurance		Reasonable
Reporting Period		01.01.2022 - 31.12.2022
Verification Report Date / Version		02.05.2023 / 09
Statement No		SGGNL029-23-001
Authorized by		
Okay Kayhanlı – Director	- 1	Carbon
Ann		erified ompany
vSI Belgelendirme, Muayene ve Test Hizmetleri Beytepe Mah. 5397 Sokak, Mira Ofis B1 Blok D:2, Çan Tel : +90 312 472 C6 07 Feks: +90 312 472 E-mail: <u>infa@qsi.com.tr</u> Web: <u>www.qsi.com</u>	Ltd kay 60 d	l. Ști. a - Ankara 58

2022 Gülipek Tekstil Carbon Footprint Verification Statement





2019 Sapling Donation Document



EGE ORMAN VAKFI Doğa Dostu Sertifikası



GÜLİPEK

Sayın Gülipek Kumaş ve İplik Tic. ve San. A.Ş. Ege Orman Vakfı iş birliği ile 1.500 adet fidan dikimini gerçekleştirerek, İş süreçleriniz esnasında atmosfere verdiğiniz yıllık 616,5**T CO2**'e eşit **Karbon Salimmuzı**" denkleştirdiniz.

Fidanlarınız Bursa – Osmangazi Mevkiinde yeşerecektir.

GELECEK KUŞAKLAR ORMAN YOK DEMESİN Tel: 0 232 464 51 60 - 463 80 80 www.egeorman.org.tr

2021 Sapling Donation Document



G Ü L İ P E K

Boyahane Fabrikası

Kale Mah. Kılıçlar Cad. No. 11/1 16450 Kestel / Bursa / Türkiye **T.** +90 224 372 44 55 **F.** +90 224 372 77 02

Dokuma Fabrikası

Kale Mah. Kılıçlar Cad. No:14 Kestel / Bursa / Türkiye **T.** +90 224 372 44 55 **F.** +90 224 372 77 02

İplik Fabrikası

Nilüferköy Mah. Mudanya Yolu Cad. No:15 Osmangazi / Bursa / Türkiye **T.** +90 224 549 24 40 **F.** +90 224 549 24 46

gulipek@gulipek.com.tr



